



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBE1X53-166-817-11

Job Sheet 190729



Part No: RBE1X53-166-817-11

Job Qty: 8 pcs

Part Name: Rod



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/14/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE1X53-166-817 Rev.2 IPP Rev. A 19.01.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	8		2/28/19	0.00	2.00	NV5000 - 1		PJ 19-02-27
		pcs					NV5000 - 2		
110	QC 2	8		2/28/19	0.00	0.00	QC 2 - 1		PJ 19-02-27
		pcs					QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		

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Container No: S157248



Part: RBE1X53-166-817-11

Job No: 190729

Serial No/Batch: S157248

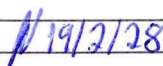
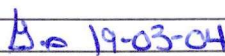
Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 02/27/19

				QC 2 - 66			
				QC 2 - 64			
112	Conventional Lathe - 1 - B4B	8 pcs	2/28/19	0.00 1.33	Conventional Lathe - 1 - B4B		
					Conventional Lathe - 2 - B4B		
114	QC 2	8 pcs	2/28/19	0.00 0.00	QC 2 - 1		
					QC 2 - 12		
					QC 2 - 14		
					QC 2 - 17		
					QC 2 - 19		
					QC 2 - 2		
					QC 2 - 20		
					QC 2 - 22		
					QC 2 - 23		
					QC 2 - 25		
					QC 2 - 32		
					QC 2 - 33		
					QC 2 - 35		
					QC 2 - 39		
					QC 2 - 4		
					QC 2 - 40		
					QC 2 - 44		
					QC 2 - 45		
					QC 2 - 48		
					QC 2 - 49		
					QC 2 - 50		
					QC 2 - 51		
					QC 2 - 52		
					QC 2 - 54		
					QC 2 - 56		
					QC 2 - 57		
					QC 2 - 62		
					QC 2 - 63		
					QC 2 - 8		
						QC 2 - 66	
	QC 2 - 64						
120	QC 8	8 pcs	2/28/19	0.00 0.00	QC 8 - 12		
					QC 8 - 14		
					QC 8 - 17		
					QC 8 - 20		
					QC 8 - 25		
					QC 8 - 3		
					QC 8 - 32		
					QC 8 - 33		
					QC 8 - 35		
					QC 8 - 39		
					QC 8 - 4		
					QC 8 - 44		
					QC 8 - 45		
					QC 8 - 49		
					QC 8 - 58		
					QC 8 - 8		
					QC 8 - 9		
						QC 8 - 68	
						QC 8 - 47	
					130	Packaging 3-1 - Stock - B4B	8 pcs
Packaging 3 - 2 - B4B							
Packaging 3 - 3 - B4B							
				Plex 2/14/19 7:27 AM Dart.lajeunesse.mari			

2/14/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	8	2/28/19	0.00 0.00	QC 21 - SA - 21	21
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	

Part Op 100 - 1-Machine as per folio FC _____ FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 112 - -Turn as per dwg.
 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.625	M1018R0.625	12.1600 ft (1.52 ea)	100-NV5000 - 1	5152409

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	M1018R0.625	12	32	0

Part Specifications

Specifications could not be found.

MAT
used
12.200'

MAT 020
0095.

Plex 2/14/19 7:27 AM Dart.lajeunesse.marie

18526

INSPECTION SHEET



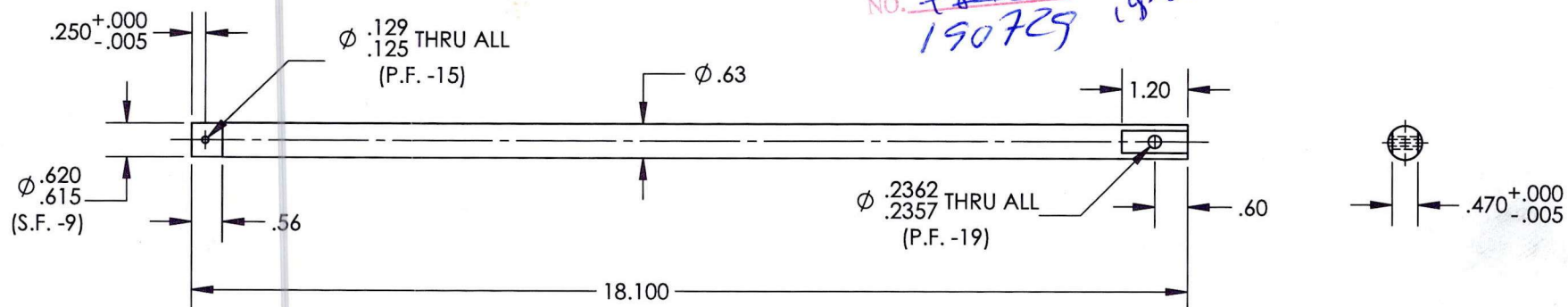
Engineering Approval:
(If necessary)

H:\FORMS\Quality Assurance\approved QA\Inspection Sheet revB

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0220	-11 CH'D DIM WAS Ø(.625) IS Ø.63, WAS 1.200 IS 1.20, WAS .600 IS .60, WAS Ø.2391/.2379 THRU ALL IS Ø.2362/.2357 THRU ALL (P.F. -19), ADDED DIM .56 Ø.620/.615 (S.F. -9), CH'D MATERIAL WAS 1018 IS 1018/1020 CR, ADDED FINISH SEE -7.	11/14/2016	RJC	SM

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. ~~18576~~ 190729 19-01-25



(-11)

ROD

DART
AEROSPACE

TITLE		PULLER	
DWG NO.		RBE1X53-166-817-11	REV 2
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH SEE -7		.XX ± .01 ANGLES ± 5°	
SPEC		X ± .1 SURFACES = 125°	
DRAWN BY: GILBERT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: MACKOVJAK		EC135	
SCALE 1:3	DATE 6/15/2012	SHEET 7 OF 7	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					